

Date: Thursday, 18/12/2008 1:07:07 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D058-672-011 TESTING
Job Number	: 44184		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: REWORK10
This Issue	: 18/12/2008 S.O. No. :	Drawing Number	: D058-672-011
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SKIDTUBES	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	:	Due Date	: 25/12/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>MF 08-12-18</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK D058-672-011 X1 B33336
 SOME ITEMS WERE SCRAPPED DURING TESTING
 REPLACE AND IDENTIFY

MS21042L4 X 12
 AN960JD416 X 24
 AN46A X 12
 MS21042L3 X 8
 AN960JD10 X 8
 D2652 X 16
 AN341A X 8
 D2935 X 2
 D2934 X 2

RETURN TO STOCK UNDER ORIGINAL BATCH NUMBER

2.0

MS21042L4

Nut



M108145



Comment: Qty.: 12.0000 Each(s)/Unit Total: 12.0000 Each(s)
 Nut

3.0

AN960JD416

Washer



M109249



Comment: Qty.: 24.0000 Each(s)/Unit Total: 24.0000 Each(s)
 Washer

Rev B

8/12/19
 8/12/19
 8/12/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D058-672-011 TESTING

Job Number: 44184

Part Number: REWORK10

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

AN46A

Bolt



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)
Bolt

M108558



8/12/19

SP

5.0

MS21042L3

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
Nut

M108816



8/12/19

SP

6.0

AN960JD10

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
Washer

M109061



8/12/19

SP

7.0

D2652

Bushing



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)
Bushing

B43162



8/12/19

SP

8.0

AN341A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
Bolt

M109545



8/12/19

SP

9.0

D2935

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Saddle Spacer

MF 08-12-10

B42262



8/12/19

SP

10.0

D2934

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
Saddle Spacer

B43403



8/12/19

SP

11.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP



08-12-22

for E.A.

①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D058-672-011 TESTING

Job Number: 44184

Part Number: REWORK10

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

ATTENTION: ATTACH REWORK10 TO ORIGINAL W/O

08/12/23 J

Job Completion



mf 08-12-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

Item	672 -011	672 -012	672 -013	672 -014	672 -041	672 -043	Part Number	Description
	X						D058-672-011	SKIDTUBE INSTALLATION, LH
		X					D058-672-012	SKIDTUBE INSTALLATION, RH
			X				D058-672-013	SKIDTUBE INSTALLATION, LH
				X			D058-672-014	SKIDTUBE INSTALLATION, RH
	1	1	1	1	X		D058-672-041	REPLACEMENT SKIDTUBE
	1	1	1	1		X	D058-672-043	GROUND HANDLING KIT
1					1		D2922-041	SKIDTUBE ASSEMBLY
2					20		D2651-1	* PLUG
3					20		D2651-3	* O-RING
4					1		D2646	* AFT CAP
5					2		MS27039-1-08	* SCREW
6					2		AN960JD10L	* WASHER
7					4		D2648-3	* WEARPAD
8					1		D2648-5 (OR D2648-3)	* WEARPAD
9					1		D2656-15	* WEARSHOE
10					1		D2656-21	* WEARSHOE
11					1		D2924	* WEARSHOE
12					50		MS27039-1-08	* SCREW
13					50		AN960JD10L	* WASHER
14					50		AKS7-1032-130	* INSERT
20	1		1				D2932-1	SADDLE OUTSIDE, LH
20		1		1			D2932-2	SADDLE OUTSIDE, RH
21	1		1				D2933-1	SADDLE INSIDE, LH
21		1		1			D2933-2	SADDLE INSIDE, RH
22	1						D2932-1	SADDLE OUTSIDE, LH
22		1					D2932-2	SADDLE OUTSIDE, RH
22			1				D2938-1	SADDLE OUTSIDE, LH
22				1			D2938-2	SADDLE OUTSIDE, RH
23	1						D2933-1	SADDLE INSIDE, LH
23		1					D2933-2	SADDLE INSIDE, RH
23			1				D2939-1	SADDLE INSIDE, LH
23				1			D2939-2	SADDLE INSIDE, RH
24	2	2	2	2			D2934	SADDLE SPACER
25	2	2	2	2			D2935	SADDLE SPACER
26	8	8	8	8			AN3-41A	BOLT
27	16	16	16	16			D2652	BUSHING
28	8	8	8	8			AN960JD10	WASHER
29	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
30	4	4	4	4			AN5-10A	BOLT
31	4	4	4	4			AN5-12A	BOLT
32	8	8	8	8			AN960JD516	WASHER
33	12	12	12	12			AN4-6A	BOLT
34	24	24	24	24			AN960JD416	WASHER
35	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
36	10	10	10	10			D2712	SET SCREW
40	1	1	1	1			D2707-043 (OR D2968-043)	TOW RING
41	1	1	1	1			AN960JD1016	WASHER
42	1	1	1	1			AN970-4	WASHER
43	1	1	1	1			MS21042-4	NUT (OR MS21042L4)
50						2	D3046-041	LUG BRACKET
51						4	AN3-37A	BOLT
52						8	D2652	BUSHING
53						4	AN960DJ10	WASHER
54						4	MS21042-3	NUT (OR MS21042L3)

* DENOTES THAT PART IS INCLUDED WITH D2922-041 ASSEMBLY

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Revision: C

Date: 06.11.14

WB 441824